

SEMiX453GAL12E4s



SEMiX® 3s

Trench IGBT Modules

SEMiX453GAL12E4s

Features

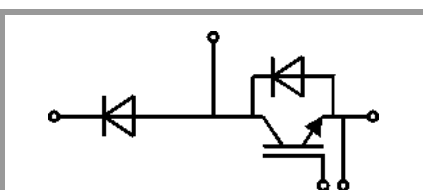
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$ with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

Typical Applications*

- AC inverter drives
- UPS
- Electronic Welding

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_J=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:
 $R_{Gon,main} = 1,0\ \Omega$
 $R_{Goff,main} = 1,0\ \Omega$
 $R_{G,X} = 2,2\ \Omega$
 $R_{E,X} = 0,5\ \Omega$



GAL

Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
IGBT				
V _{CES}	T _j = 25 °C		1200	V
I _C	T _j = 175 °C	T _c = 25 °C	683	A
		T _c = 80 °C	526	A
I _{Cnom}			450	A
I _{CRM}	I _{CRM} = 3xI _{Cnom}		1350	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 20 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C

Inverse diode

I_F	$T_J = 175^\circ\text{C}$	$T_C = 25^\circ\text{C}$	544	A
		$T_C = 80^\circ\text{C}$	407	A
I_{Fnom}			450	A
I_{FRM}	$I_{FRM} = 3 \times I_{Fnom}$		1350	A
I_{FSM}	$t_p = 10\text{ ms, sin } 180^\circ, T_J = 25^\circ\text{C}$		2430	A
T_J			-40 ... 175	$^\circ\text{C}$

Freewheeling diode

I_F	$T_J = 175^\circ\text{C}$	$T_C = 25^\circ\text{C}$	544	A
		$T_C = 80^\circ\text{C}$	407	A
I_{Fnom}			450	A
I_{FRM}	$I_{FRM} = 3 \times I_{Fnom}$		1350	A
I_{FSM}	$t_p = 10\text{ ms, sin } 180^\circ, T_J = 25^\circ\text{C}$		2430	A
T_J			-40 ... 175	$^\circ\text{C}$

Module

$I_{t(RMS)}$	$T_{terminal} = 80^\circ\text{C}$	600	A
T_{stg}		-40 ... 125	$^\circ\text{C}$
V_{isol}	AC sinus 50Hz, $t = 1\text{ min}$	4000	V

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
IGBT					
$V_{CE(sat)}$	$I_C = 450\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_J = 25^\circ\text{C}$	1.8	2.05	V
		$T_J = 150^\circ\text{C}$	2.2	2.4	V
V_{CE0}	chipelevel	$T_J = 25^\circ\text{C}$	0.8	0.9	V
		$T_J = 150^\circ\text{C}$	0.7	0.8	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipelevel	$T_J = 25^\circ\text{C}$	2.2	2.6	$\text{m}\Omega$
		$T_J = 150^\circ\text{C}$	3.3	3.6	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 18\text{ mA}$	5	5.8	6.5	V
I_{CES}	$V_{GE} = 0\text{ V}$ $V_{CE} = 1200\text{ V}$	$T_J = 25^\circ\text{C}$		5	mA
		$T_J = 150^\circ\text{C}$			mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	27.9		nF
C_{oes}		$f = 1\text{ MHz}$	1.74		nF
C_{res}		$f = 1\text{ MHz}$	1.53		nF
Q_G	$V_{GE} = -8\text{ V...} + 15\text{ V}$		2550		nC
R_{Gint}	$T_J = 25^\circ\text{C}$		1.67		Ω



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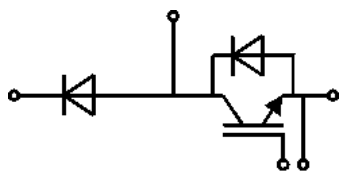
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 $R_{E,X} = 0,5 \Omega$

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
t _{d(on)}	V _{CC} = 600 V	T _j = 150 °C		336		ns
t _r	I _C = 450 A	T _j = 150 °C		80		ns
E _{on}	V _{GE} = ±15 V	T _j = 150 °C		45		mJ
	R _{G on} = 1.9 Ω					
t _{d(off)}	R _{G off} = 1.9 Ω	T _j = 150 °C		615		ns
t _f	di/dt _{on} = 4000 A/μs	T _j = 150 °C		130		ns
E _{off}	di/dt _{off} = 5000 A/μs	T _j = 150 °C		66.5		mJ
R _{th(j-c)}	per IGBT				0.065	K/W
Inverse diode						
V _F = V _{EC}	I _F = 450 A	T _j = 25 °C		2.1	2.46	V
	V _{GE} = 0 V					
	chipelevel	T _j = 150 °C		2.1	2.4	V
V _{F0}		T _j = 25 °C	1.1	1.3	1.5	V
	chipelevel	T _j = 150 °C	0.7	0.9	1.1	V
r _F		T _j = 25 °C	1.4	1.9	2.1	mΩ
	chipelevel	T _j = 150 °C	2.2	2.6	2.8	mΩ
I _{RRM}	I _F = 450 A	T _j = 150 °C		350		A
Q _{rr}	di/dt _{off} = 5000 A/μs	T _j = 150 °C		70		μC
E _{rr}	V _{GE} = -15 V					
	V _{CC} = 600 V	T _j = 150 °C		28		mJ
R _{th(j-c)}	per diode				0.11	K/W
Freewheeling diode						
V _F = V _{EC}	I _F = 450 A	T _j = 25 °C		2.1	2.46	V
	V _{GE} = 0 V					
	chipelevel	T _j = 150 °C		2.1	2.4	V
V _{F0}		T _j = 25 °C	1.1	1.3	1.5	V
	chipelevel	T _j = 150 °C	0.7	0.9	1.1	V
r _F		T _j = 25 °C	1.4	1.9	2.1	mΩ
	chipelevel	T _j = 150 °C	2.2	2.6	2.8	mΩ
I _{RRM}	I _F = 450 A	T _j = 150 °C		350		A
Q _{rr}	di/dt _{off} = 5000 A/μs	T _j = 150 °C		70		μC
E _{rr}	V _{GE} = -15 V					
	V _{CC} = 600 V	T _j = 150 °C		28		mJ
R _{th(j-c)}	per diode				0.11	K/W
Module						
L _{CE}				20		nH
R _{CC'+EE'}	res., terminal-chip	T _C = 25 °C		0.7		mΩ
		T _C = 125 °C		1		mΩ
R _{th(c-s)}	per module			0.04		K/W
M _s	to heat sink (M5)		3		5	Nm
M _t		to terminals (M6)	2.5		5	Nm
						Nm
w					300	g
Temperature Sensor						
R ₁₀₀	T _C =100°C (R ₂₅ =5 kΩ)			493 ± 5%		Ω
B _{100/125}	R(τ)=R ₁₀₀ exp[B _{100/125} (1/T-1/T ₁₀₀)]; T[K];			3550 ±2%		K



GAL

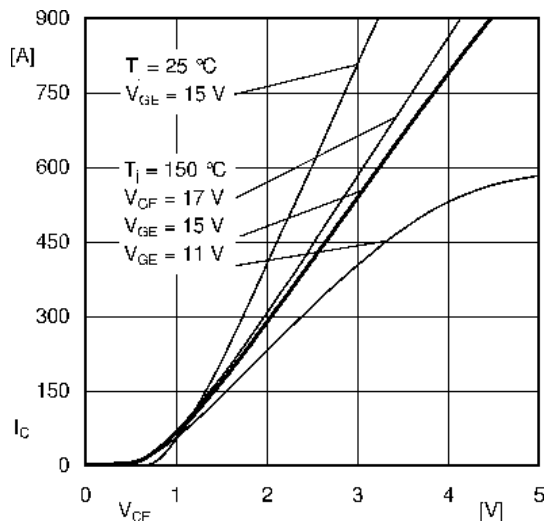


Fig. 1: Typ. output characteristic, inclusive $R_{CC'+EE'}$

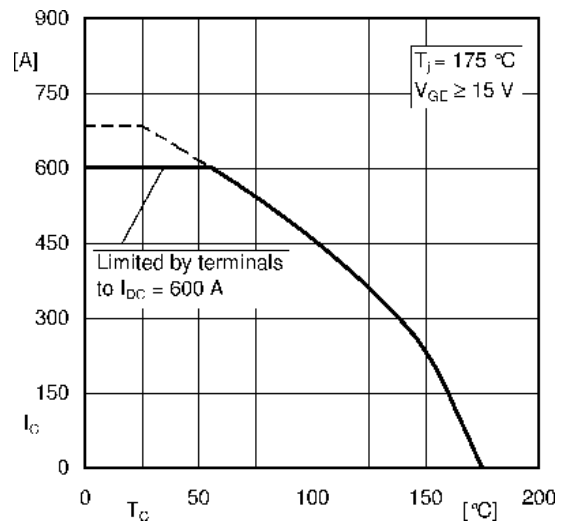


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

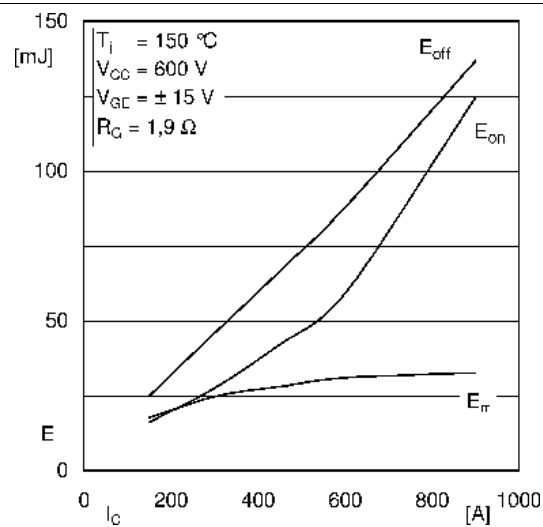


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

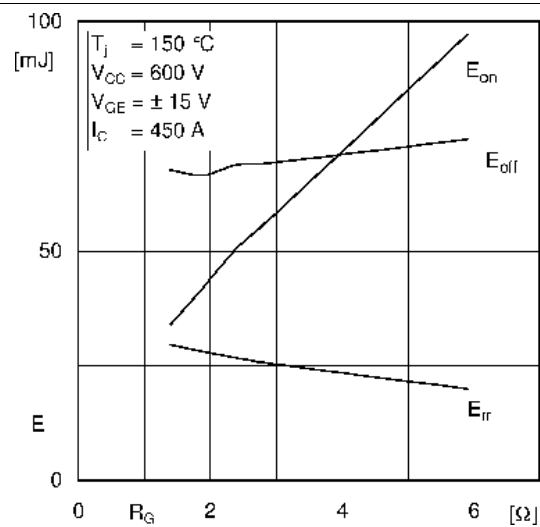


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

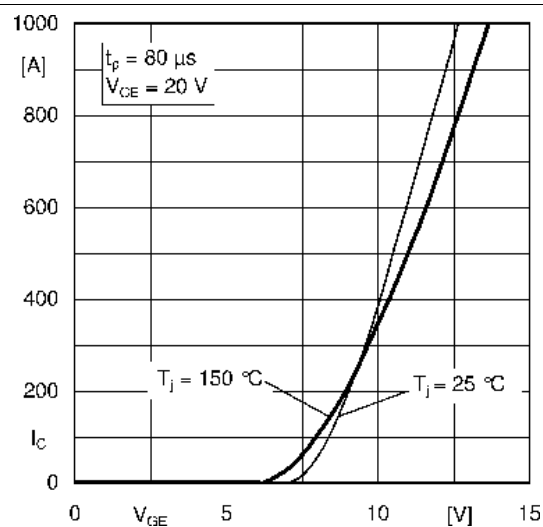


Fig. 5: Typ. transfer characteristic

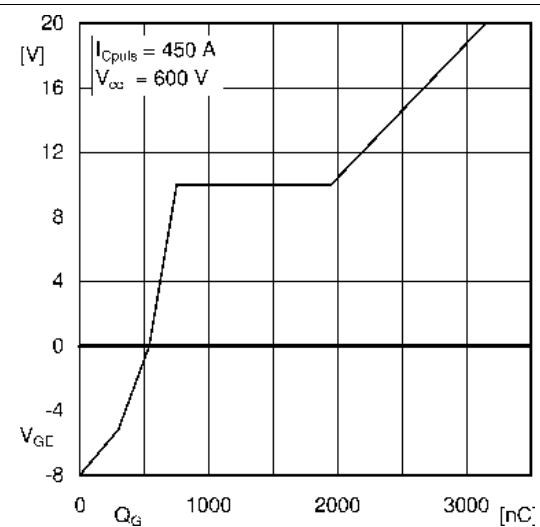


Fig. 6: Typ. gate charge characteristic

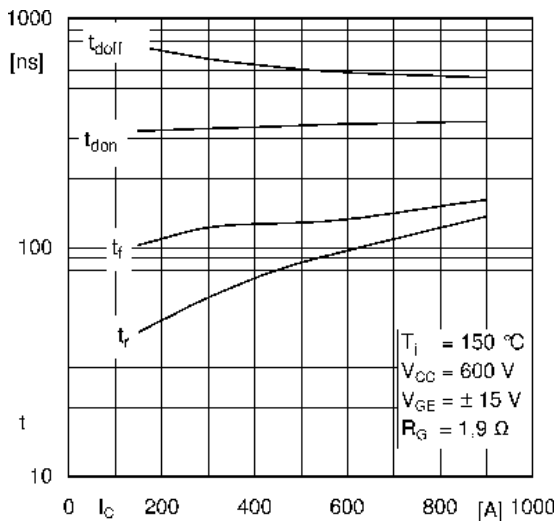


Fig. 7: Typ. switching times vs. I_C

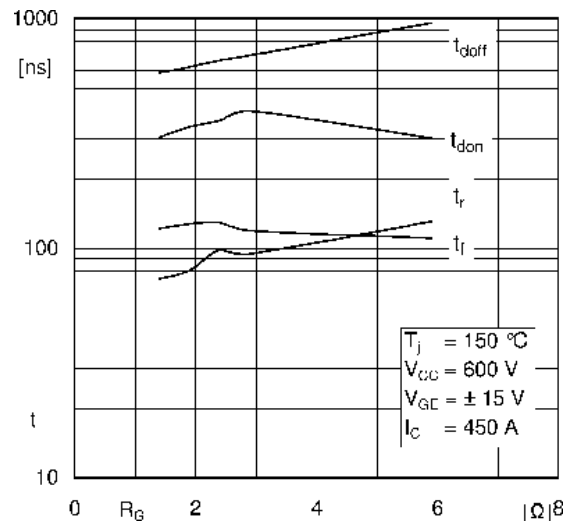


Fig. 8: Typ. switching times vs. gate resistor R_G

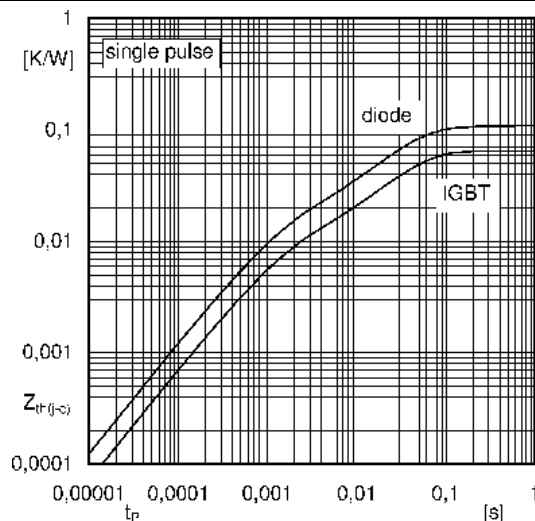


Fig. 9: Typ. transient thermal impedance

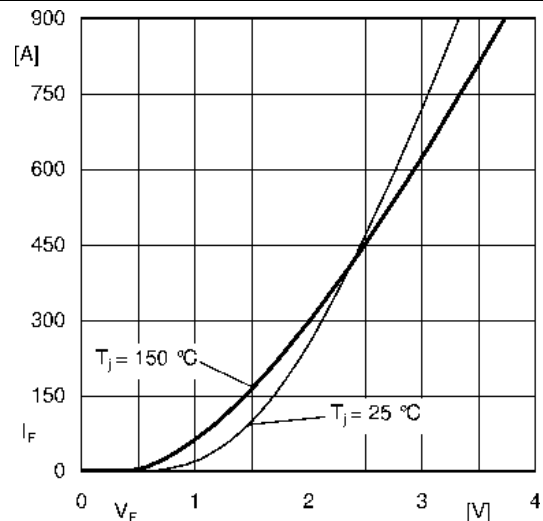


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'+EE'}$

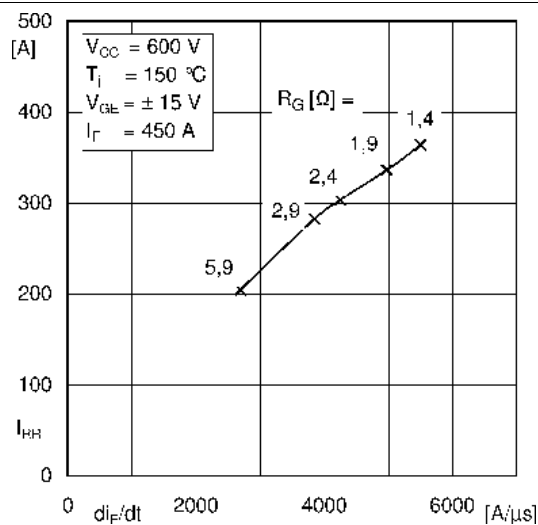


Fig. 11: Typ. CAL diode peak reverse recovery current

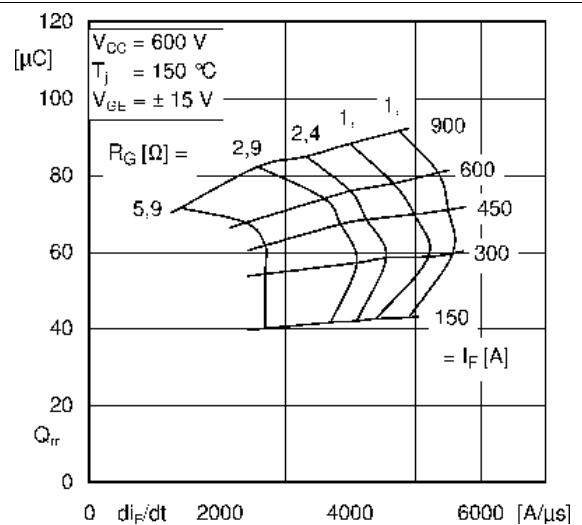
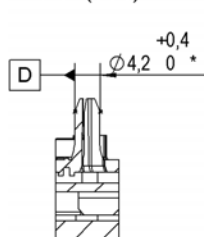


Fig. 12: Typ. CAL diode recovery charge

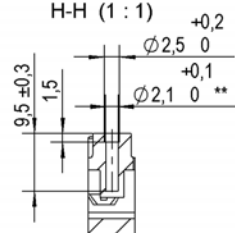
SEMiX453GAL12E4s

Case: SEMiX 3s

guide pin left
F-F (1 : 1)



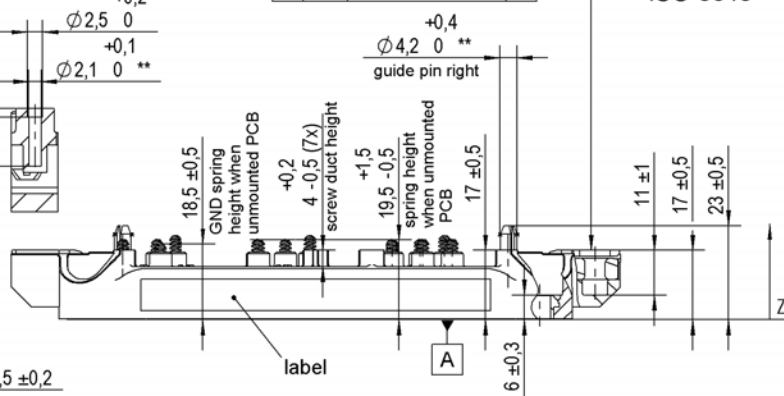
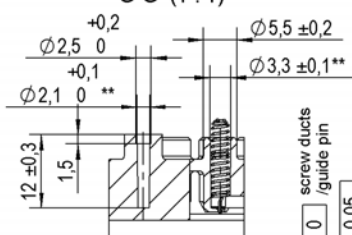
screw duct
(1x centre):
H-H (1 : 1)



$\square$ 0,3	connector 1-2 / 3-4
$\parallel$ 0,2	each connector A

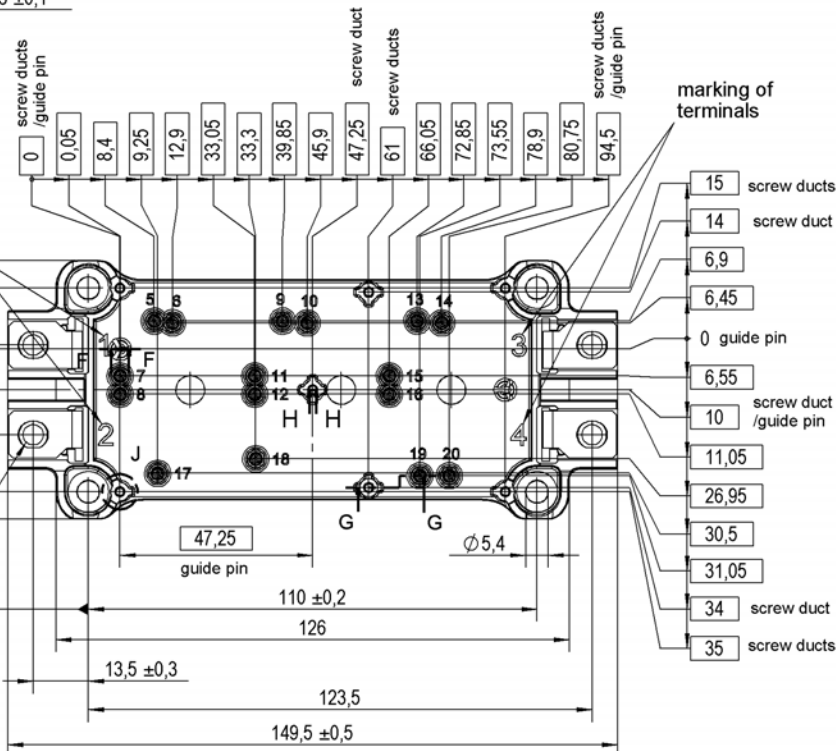
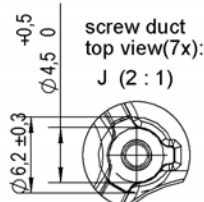
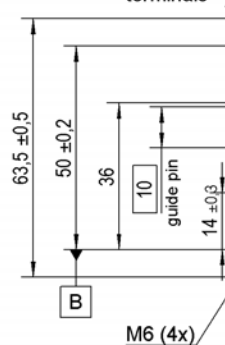
general tolerance:
ISO 2768-m
ISO 8015

screw duct (6x)
spring duct (16x):
G-G (1 : 1)



All measures in Z-direction
valid when mounted to heat sink

marking of
terminals



*guide pin left with

$\oplus$ Ø 0,25	A	B	C
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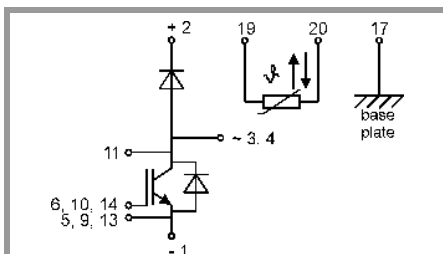
**screw ducts / spring ducts / guide pin right with

$\oplus$ Ø 0,5	A	B	D
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Rules for the contact PCB:

- holes guidepins = $\phi 4 \pm 0,1$ / position tolerance $\pm 0,1$
- holes for screws = $\phi 3,3 \pm 0,1$ / position tolerance $\pm 0,1$
- spring contact pad = $\phi 3,6 \pm 0,1$ / position tolerance $\pm 0,1$

SEMiX 3s



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.